# Sundance Spas

## Hot Tub Specification Handbook



## **Important Safety Instructions - All Models**



©2021 Sundance® Spas, Inc. Sundance® Spas may make product modifications and enhancements. Therefore, specifications may change without notice. Dimensions are approximate and for reference only.



CAUTION: <u>Always measure each hot tub for exact</u> <u>dimensions before designing its foundational support and/or decking.</u>



When designing a foundational support, always account for the following load factors:

- 1. Filled hot tub weight, plus (+)
- 2. Combined occupant weight at maximum seating capacity, plus (+)
- 3. Weight of support decking, when applicable.



The technical data given in this publication is for reference purposes only. It implies no warranty of any kind.



Spa specifications, dimensions and operations are subject to change without notice.

## Sundance® Spas 680 Ramona™

#### **Specifications**

**Perimeter**......356" (904.2 cm) Seating Capacity: ......5-6 Adults **Dry Weight:** ......734 lbs (333 kg) Filled Weight (Spa Volume): ............5,071 lbs (2,300 kg) Filled Weight (Average Fill): ......4,153 lbs (1,884 kg) Water Capacity (Spa Volume): .......520 US Gal (1,968 Liters) Water Capacity (Average Fill): .......410 US Gal (1,552 Liters) Readout, Programmable Water Temperature,

Filtration, and Heat Cycles

Water Delivery: ......2 High Flow Pumps

Export (50 Hz): 2-Speed/2.0 HP continuous, 8.0A max.

Export (50 Hz): 1-Speed/2.0 HP continuous, 8.0A max.

Optional Pump 3:.....N/A Total Hydrojets: ......45

Seat B Jets:.....2 DX, 2 DVX, 2 DVR

Seat D Jets: .....4 DL

Seat F Jets: .....4 DXL Foot Well Jets (G): ......2 DVX Air Controls/Massage Selectors: ...3/1

Water Treatment: Factory installed CLEARRAY® Active Oxygen System

Synthetic Cabinet: ......Available in Coastal, Mahogany, Autumn Walnut

Porcelain

Export (50 Hz): All North America Colors

Headrest: Four. 1-Piece Grav

Export (50 Hz): 2.7 kW, High Flow Standard

Electrical Requirements:.....North America (60 Hz): 240 VAC, 60 Hz@40A, 50A or 60A;

Export (50 Hz): 230-240 VAC@1x20A or 1x32A, 2x16A or 1x16A/1x20A or 3x16A (see manual for more configurations); or Suitably Rated Circuit Breaker to Comply with Local Electrical Regulations. Certain Countries May Require 2 Power Inputs; Two GFCI/RCD Breakers are Required for

This Configuration.

Equipment and Controls, 3 Years Plumbing Component Leaks, 1 Year Cabinet,

1 Year Jets. 1 Year Stereo

Export (50 Hz): 5 Years Shell, 3 Years Shell Surface, 3 Years Plumbing Component Leaks, 3 Years Equipment and Controls, 1 Year Cabinet,

1 Year Jets. 2 Years Stereo

Waterfall Feature: ......Variable Valve Control

Audio System (Optional): .....N/A

Special Features (Optional): ......Factory Installed SmartTub™ module

Alternative Insulation (Option): ..... Yes

## **Sundance Spas 680 Ramona**

**Operation/Seat Depths** 



- 45 Total Jets (Stainless Steel Escutcheons Standard)
- (1
  - DL Jets (10)
- 0
- DV Jet (4)
- DX Jets (8)



DVR Jets (6)



DVX Jets (4)



DST Jets (1)

Spa Operation Subject To Change Without Notice

#### Air Control - Activates Seat A Jets (2 DX, 8 DXL, 4 DV) + Seat B Jets (2 DX, 2 DVR, 2 DVX) + Seat F Jets (4 DXL)

- Massage Selector [Pump 1]Adjusts Seat C Jets and Side
  Wall Jet + Seat D Jets + Seat E
  Jets
- Air Control Activates Seat C Jets (2 DX, 6 DL)
- D Air Control Activates Side Wall Jet (1 DST) + Seat D Jets (4 DL) + Seat E Jets (2 DX, 4 DVR) + Footwell Jets (2 DVX)
- Waterfall Selector [Pump 1] Controls Waterfall Output
- Jets Pump 1: Powers Seat C Jets + Side Wall Jet + Seat D Jets + Seat E Jets + Footwell Jets when running
- Jets Pump 2: Powers Seat A Jets + Seat B Jets + Seat F Jets

NOTE: Footwell Jets (2 DVX) are on at all times when jets pump 1 is running

#### **SEAT DEPTHS**

A = 25.00" (63.50 cm)

B = 24.50" (62.23 cm)

C = 27.25" (69.22 cm)

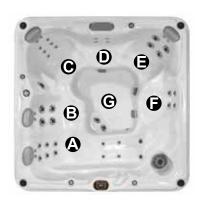
D = 22.13" (56.20 cm)

E = 26.75" (67.95 cm)

F = 20.13" (51.12 cm)

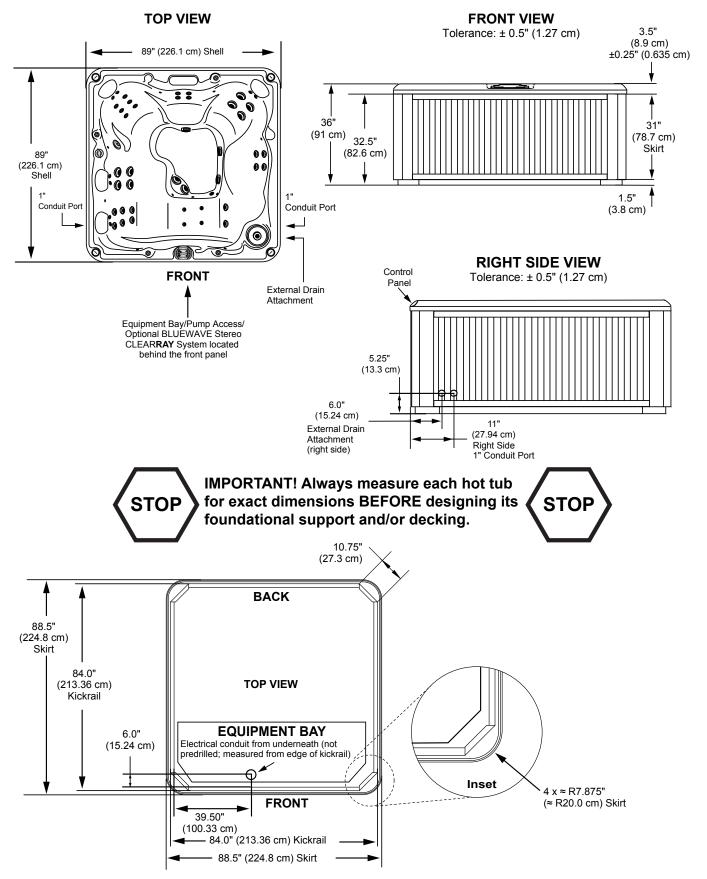
G = 32.00" (81.28 cm)

Listed dimensions represent distance from top of acrylic to lowest point in seat. Tolerance ± 0.5" (1.27 cm).



## **Sundance Spas 680 Ramona**

#### **Portable Dimensions**



Dimensions/specifications subject to change without notice. Tolerance: ± 0.5" (1.27 cm)